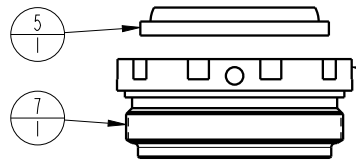
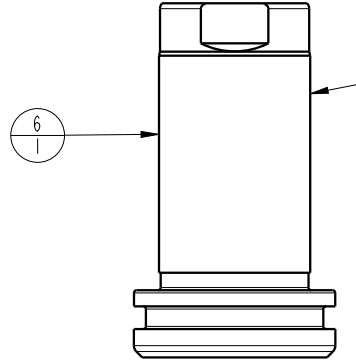


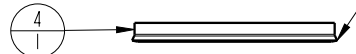
LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



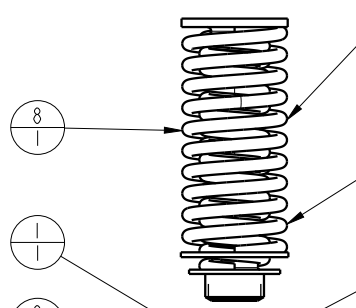
TIGHTEN TO 55 FT-LBS TORQUE
USE VEKTEK TORQUE TOOL
NEW STYLE TORQUE TOOL AT200151, 10 POINTED TOOL (CIRCA 2018)
OLD STYLE TORQUE TOOL AT200150, 2 POINTED SPANNER HOLE TOOL



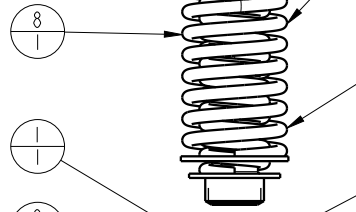
PISTON KIT INCLUDES PISTON AND RETAINING RING 23050013



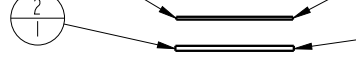
INSTALL WITH LIPS DOWN



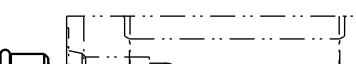
SPRING PAK REMOVAL - INSERT 1/8" INTERNAL HEX WRENCH THRU SAE 4 PORT INTO SPRING PAK RETAINER AND ROTATE CLOCKWISE AS VIEWED FROM BOTTOM. (REINSTALL- REVERSE ABOVE PROCEDURE)



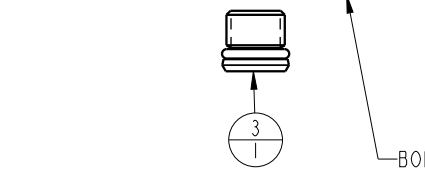
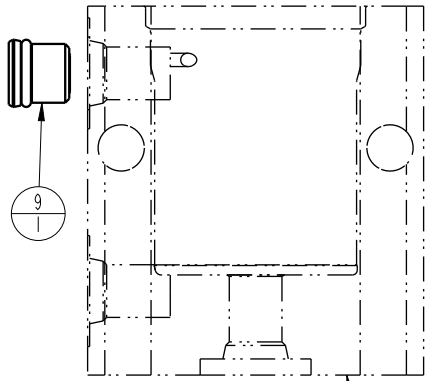
SPRING KIT 61200215 INCLUDES SPRING PAC 92060004 AND BOTH RETAINING RINGS 23002003 & 23050013



RETAINING RING, 23002003 (NARROW GROOVE) OLD STYLE



RETAINING RING, 23050013 (WIDE GROOVE) CURRENT STYLE, CIRCA 08/01/2003



N/A	N/A	61200215	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V200115	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60200115	KIT, SEAL, STANDARD	NOTED	N/A	N/A
9	I	92090001	ASSY, BREATHER, SAE #4			
8	I	92060004	SPRING PAK, CYL, 8800, 1.0 STRK			X
7	I	82031501	GLAND, CYL, 8800 & 39.9 KN			
6	I	62201505	Kit, Piston, Ring & Tag, 8800, 1.0 STRK			
5	I	39050020	WIPER, SNAP-IN, (1-1/8)	X	X	
4	I	39011028	SEAL, BEVEL, 1-5/16 X 3/32 X 1-1/2	X	39012015	
3	I	30601144	PLUG, SOCH, SAE 4			
2	I	23050013	SNAP RING, INTERNAL			X
1	I	23002003	SNAP RING, INTERNAL			X
No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit	FKM Seal Kit	Spring Kit

BODY, NOT A REPLACEMENT PART

TIGHTEN SAE 4 SOCH PLUG AND SAE 4 BREATHER ASSEMBLY TO 7 FT-LBS TORQUE

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
20111501
20111501F

PARTS LIST, ASSY, CYL, BB, 8800, 1.0 STRK, SA

SIZE A PL2062

REV H

FORM FEG035_PL_ASIZE, REV. B

H	5499	RELEASE	NPETERS	9/23/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	DRAWING STATUS: Released		
DATE:	08/06/90	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

SHEET 1 OF 1